

**RELEASE AGENT FOR INJECTION MOLDS**

- For releasing plastic materials from injection molding and extrusion industries
- Based on vegetable oils
- Prevents adhesion to plastics, molds, metals, tools, etc.
- Does not contain silicones

**LIO****General Information**

LIFT OFF is a fast and convenient agent for releasing plastic materials from injection, compression and vacuum molding. It is based on

vegetable oils and quick evaporating solvents. LIFT OFF prevents the adhesion to plastics, molds, metals, tools, etc.

Technical Information

Form: aerosol
Colour: clear, light yellow
Odour: characteristic
Boiling point: -44,5°C
Flash point: -97°C
Auto-ignition temperature: 285°C
Lower explosion limit: 1,4 Vol%
Upper explosion limit: 10,9 Vol%

Vapour pressure (at 20°C): 8300 hPa
Density (at 20°C): 0,606 g/cm³
Kinematic viscosity (at 40°C): ≤ 20,5 mm²/s
Highest working temperature: 225°C
Application temperature: 10°C - 35°C
Shelf life: 12 months
Storage: cool (10°C - 20°C) and dry

Application and Use

- **USE:**
 - Use LIFT OFF on room temperature
 - Surface must be clean and dry
 - Apply a thin even layer on the area to be treated
 - Leave to evaporate/dry.
- **APPLICATION:**
 - Plastic, rubber and printing industry (e.g. injection molding, printing machines), polymer extruding, treatment door & window parts and structural metal products

Article nr	Name	Content	Shelf Life	Catalog
X903001	Lift Off	500ml	see imprint + 36 months	LUBRICANTS

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